

**Garant****Indexable insert for turning VC.T 070204, for finish machining, Type: HB7025-1****Order data**

Order number	261362 HB7025-1
GTIN	4045197941350
Item class	21I

**Technical description**

Cutting speed $v_c$ main application	80 - 190 m/min
Corner radius	0.4 mm
Tool material	Carbide
Chip breaker	SF
Feed $f$	0.03 - 0.2 mm/rev.
Grade	HB7025-1
Cutting depth $a_p$	0.05 - 0.4 mm
Main application	P
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing

ISO code indexable insert	VCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning